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As shown, in Fig. 17, each central portion 40 is substantially perpendicular to a line connecting the centers Y, Y, of the adjacent balls 35, 35.

IN THE CLAIMS:

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- 1. (Twice Amended) A linear motion device comprising:
- an outer member;
- 3 an inner member facing said outer member via a gap;
- a multiplicity of balls disposed between said outer
- 5 member and said inner member; and,
- 6 a plurality of spacers;
- 7 said outer member being linearly moveable relative to
- 8 said inner member;
- 9 wherein each spacer is disposed between two adjacent
- 10 balls and has two concave surfaces facing respectively to said
- 11 two balls; and
- 12 a sectional shape of each concave surface of at least one
- 13 spacer is such that a central portion of said concave surface
- 14 is rectilinearly connected to an outer edge of the spacer.

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- 2 an outer member;
- 3 an inner member facing said outer member via a gap;
- 4 a multiplicity of balls disposed between said outer
- 5 member and said inner member; and
- 6 a plurality of spacers;
- 7 said outer member being linearly movable relative to said
- 8 inner member;
- 9 wherein each spacer is disposed between two adjacent
- 10 balls and has two concave surfaces facing respectively to said
- 11 two balls; and
- 12 a sectional shape of each concave surface of at least one
- 13 spacer is such that the spacer is in substantially circular
- 14 line contact with the adjacent balls.

Please add the following claims:



- 4. (New) A linear motion device according to Claim 1,
- wherein said at least one spacer is an integrally formed
- 3 member.
- 5. (New) A linear motion device according to Claim 4,
- wherein said at least one spacer is made of plastic.

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- 6. (New) A linear motion device according to Claim 4,
- wherein said at least one spacer is made of metallic
- 3 material.

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- 7. (New) A linear motion device according to Claim 4, wherein the sectional shape of each concave surface of
- 3 said at least one spacer includes a central portion
- 4 substantially perpendicular to a line joining respective
- 5 centers of the adjacent balls, and a pair of inclined portions
- 6 extending from opposite ends of the central portion to an
- 7 axial end edge of the spacer.
- 1 8. (New) A linear motion device according to Claim 2,
- wherein said at least one spacer is an integrally formed
- 3 member.
- 9. (New) A linear motion device according to Claim 8,
- 2 wherein said at least one spacer is made of plastic.
- 1 10. (New) A linear motion device according to Claim 8,
- wherein said at least one spacer is made of metallic
- 3 material.